

KINCROME

PROFESSIONAL QUALITY TOOLS

INDUSTRIAL GRINDER/ LINISHER

200MM (8")

200MM
GRINDING
WHEEL

100MM
LINISHING
BELT

PERSPEX
EYE
SHIELD

GRIND
AND
SAND

900W
INDUCTION
MOTOR



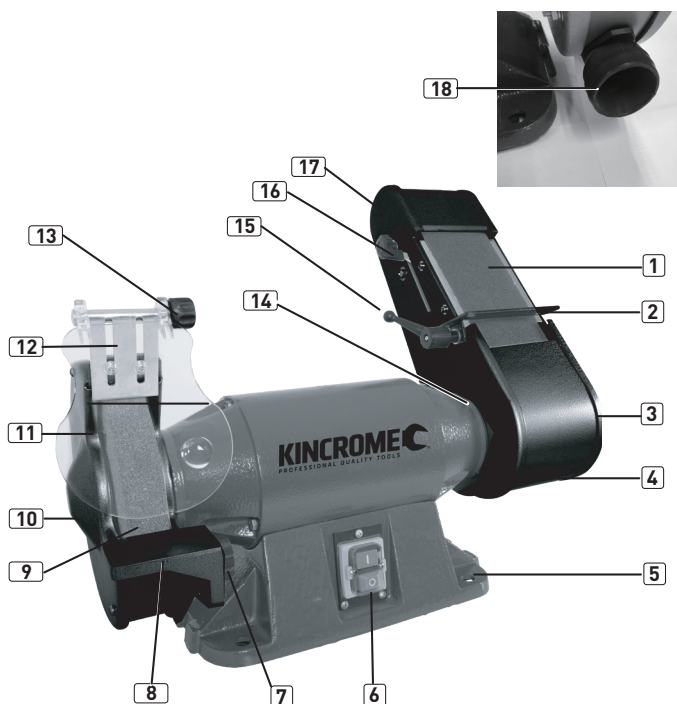
KP15210
DEC 18
ED1

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Know your product

1. Linishing/Sanding Belt
2. Linishing/Sanding Tool Rest
3. Linisher Side Guard
4. Linisher Safety Guard
5. Mounting Holes
6. ON/OFF Switch
7. Grinding Tool Rest Knob
8. Grinding Wheel Tool Rest
9. Grinding Wheel
10. Grinding Wheel Cover
11. Safety Eye Shield
12. Safety Eye Shield Bracket
13. Safety Eye Shield Knob
14. Linishing Arm Angle
Adjustment Hex Bolt
15. Linisher Tool Rest Lever
16. Linisher Belt Tensioner Lever
17. Linisher Belt Tracking Knob
18. Debris Output Port



Model No:.....KP15201
Power:900W (S2:30min)
Motor Type:.....Induction
Rated Speed:2950RPM
Grinding Wheel:.....200mm x 32mm x 32mm 36# Vo:30m/s
Grinding Wheel Buses:20, 25.4, 32mm
Linishing Belt:914mm x 100mm 80# Vo:18 m/s
Output Shaft:16mm (Accepts M16 Tapered Spindles)
Net Weight:29.2kg

Instruction Manual Images



FIG 1.



FIG 2.



FIG 3.

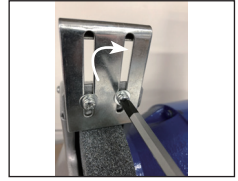


FIG 4.

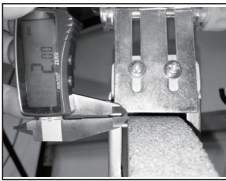


FIG 5.

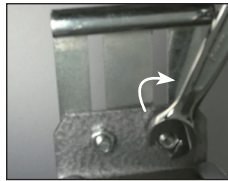


FIG 6.

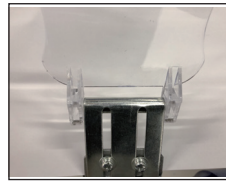


FIG 7.

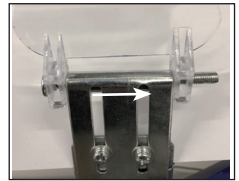


FIG 8.

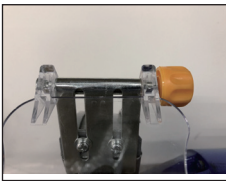


FIG 9.

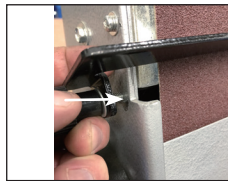


FIG 10.



FIG 11.

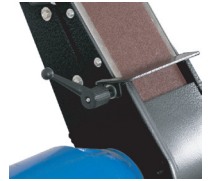


FIG 12.

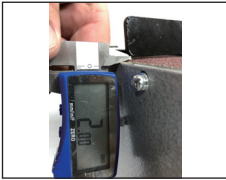


FIG 13.

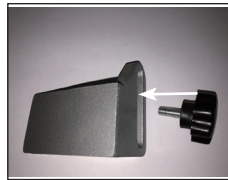


FIG 14.

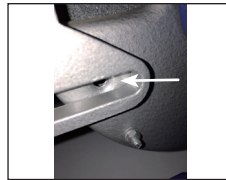


FIG 15.

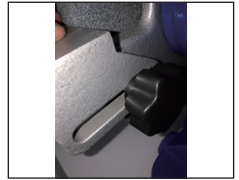


FIG 16.

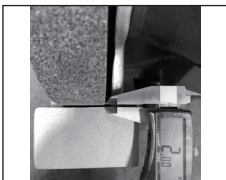


FIG 17.



FIG 18.



FIG 19.



FIG 20.

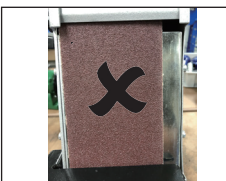


FIG 21.

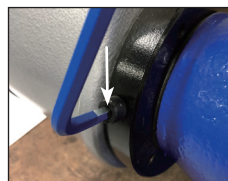


FIG 22.



FIG 23.

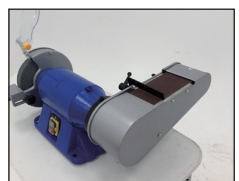


FIG 24.

General Power Tools Safety Warnings



Save all warnings and instructions for future reference.

WARNING! Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury. Save all warnings and instructions for future reference. The term 'power tool' in the warnings refers to your mains-operated (corded) power tool

1. Work Area Safety

- a. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- b. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- c. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

2. Electrical Safety

- a. **Power tool plugs must match the outlet.** Never modify the plug in any way. **Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- b. **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- c. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- d. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool.** Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- e. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- f. **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.

3. Personal safety

- a. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- b. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c. **Prevent unintentional starting.** Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- d. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- f. **Dress properly. Do not wear loose clothing or jewellery.** Keep your hair and clothing from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- g. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

4. Powertool use and care

- a. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- b. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c. **Disconnect the plug from the power source before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- e. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation.** If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

g. Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

5. Service

a. Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

b. If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

Additional Safety Warnings

WARNING! To avoid mistakes that could cause serious permanent injury, do not plug the **Grinder/Linisher** in until the following steps are completed:



1. Young children and the infirm. This appliance is not intended for use by young children or infirm persons without supervision.
 2. This product is not intended for use by persons (including children) suffering from diminished physical, sensory or mental abilities; lack of experience, knowledge or skills unless they are supervised by a person responsible for their safety.
 3. Children should never be left alone with this product.
 4. Never stand on the tool. Serious injury could occur if the tool tips.
 5. Make sure all clamps and locks are tight and no parts have excessive play.
 6. Never use the bench **Grinder/Linisher** near flammable liquids, vapours or gases.
 7. Make sure there are no nails or foreign objects in the part of the workpiece to be sanded.
 8. When sanding irregularly shaped workpieces, plan your workpiece support so it will not slip and be pulled from your hands.
 9. Use extra caution with large, very small or awkward workpieces.
 10. Never use this tool to finish pieces too small to hold by hand.
 11. Sand only one workpiece at a time.
 12. Clear everything except the workpiece and related support devices off the table before turning the **Grinder/Linisher** ON.
 13. Always remove the plug from the mains socket before making any adjustments or maintenance, including changing the **Grinding Wheel (9)** or **Linishing/Sanding Belt (1)**.
 14. Always turn the **Grinder/Linisher** OFF when it is not in use and never leave it unattended without first switching OFF and removing the power plug. Never leave the **Grinder/Linisher** until the **Grinding Wheel (9)** and **Linishing/Sanding Belt (1)** have come to a complete stop.
 15. Use only a **Grinding Wheel** which is marked with details of the manufacturer, or have the same dimensions and the permissible rated RPM.
 16. Do not use the **Grinder/Linisher** unless all the guards are properly fitted and secure.
 17. **Grinding Wheel (9)** must be stored in a dry place, ideally at a constant temperature.
 18. Use only the clamping flanges supplied with the equipment to mount the **Grinding Wheel (9)**.
 19. Adjust the **Grinding Wheel Tool Rest (8)** periodically in order to compensate the wear of the wheel. Please note that the distance between the **Grinding Wheel Tool Rest (8)** and the **Grinding Wheel (9)** is to be kept as small as possible and should in no case exceed 2mm.
 20. The **Grinding Wheel (9)** must be replaced at the latestest when the **Grinding Wheel Tool Rest (8)** can no longer be set a maximum distance of 2mm.
 21. The machine may exceed 85 db (A) at the workplace. The operator will require noise protection measures and ear muffs (not supplied) if this is the case. Even if you use this electric power tool in accordance with instructions, certain residual risks cannot be ruled out.
- The following hazards may arise in connection with the equipment's construction and layout.

4) Risk of Electric Shock

1. Never touch the mains plug and the socket with wet hands.
2. Do not pull the plug from the socket by pulling on the power cable.
3. Check the power cord and mains plug for damage before every use.
4. To avoid accidents due to electrical faults we recommend the use of sockets with a line-side current-limiting circuit breaker (max. 30 mA nominal tripping current).
5. Check the appliance and the power cord regularly for any possible damage. Don't use damaged appliances.

5) Labels on Tool

The following symbols are shown on the tool:



Read Instruction Manual



Wear Hearing Protection



Wear Safety Shoes



EMC Compliance



Wear Eye Protection



WARNING



Wear Dusk Mask

ASSEMBLY

Unpacking the Grinder/Linisher Machine and its Parts.

1. Carefully lift the Grinder/Linisher out of its package.
2. Take out all accessories and assembly hardware.
3. Dispose of all discarded packaging, as per local council regulations.

Mounting the Grinder/Linisher to a Bench Grinder Stand or Workbench (Fig. 1 - Fig. 3)

The **Grinder/Linisher** must be mounted onto a bench grinder stand or workbench (fasteners not included).

1. If mounting onto a workbench, mark the position of the four **Mounting Holes (5)** provided in the base of the **Grinder/Linisher** onto the workbench or bench grinder stand if needed.
2. Drill an Ø 8-12mm hole at each of the marked positions (Hole size to suit your fasteners) (Fig.1).
3. Place the **Grinder/Linisher** on the workbench and insert an M8-M12 bolt with a washer through the **Mounting Holes (5)** in the base into each of the holes drilled in the workbench. Make sure the protruding length is at least 15 mm for each of the bolts used (Fig 2.).
4. Place a washer, nyloc nut on each of the bolts and securely tighten the nuts approx.torque: 8 Nm (Fig.3).

Fitting the Safety Eye Shield Bracket (12) (Fig. 4 - Fig 6)

1. Position the **Safety Eye Shield Bracket (12)** in front of the **Grinding Wheel Guard Mount** aligning the slots on the **Safety Eye Shield Bracket (12)** with the holes of the **Grinding Wheel Guard Mount**.
2. Attach the **Safety Eye Shield Bracket (12)** to the **Grinding Wheel Guard Mount** by screwing the **Safety Eye Shield (11)** adjusting screws with the spring washers and the washers, to the nuts (Fig.4).
3. Position the **Safety Eye Shield Bracket (12)** so that the distance between the **Grinding Wheel (9)** and the **Safety Eye Shield Bracket (12)** is as small as possible and does not exceed 2mm (Fig.5).
4. Hold the nuts at the rear of the **Safety Eye Shield Bracket (12)** in place with an 8mm spanner (not supplied), while tightening the front adjusting screw with a Phillips screwdriver (not supplied) (Fig. 6).

Note: Adjust the **Safety Eye Shield Bracket (12)** periodically to compensate for wear on the **Grinding Wheel (9)**.

Fitting the Safety Eye Shield (11) (Fig. 7 - Fig 9)

1. Position the **Safety Eye Shield (11)** between the vertical braces at the top of the **Safety Eye Shield Bracket (12)** (Fig.7).
2. Insert the long bolt through the **Safety Eye Shield (11)**, all the way through the **Safety Eye Shield Bracket (11)** until the square shank of the bolt rests against the **Safety Eye Shield (11)**. Add a flat washer, spring washer & **Safety Eye Shield Knob (13)** (Fig. 8).
3. Fasten the **Safety Eye Shield (11)** assembly in place with the **Safety Shield Knob (13)** (Fig.9).



WARNING! All covers and safety devices have to be properly fitted before the Grinder/Linisher is switched ON.

Note: The **Grinder/Linisher** comes with two **Tool Rests (2&8)** that aid the user in holding items steady as they are being applied to the **Grinding Wheel (9)** or **Linishing/Sanding Belt (1)**.

Fitting the Linishing/Sanding Belt Tool Rest (2) (Fig. 10 - Fig 13)

1. Insert the **Linisher tool rest lever (15)** threaded bolt and flat washer through the hole in the **Linishing/Sanding Tool Rest (2)** (Fig.10).
2. Place the **Linishing/Sanding Tool Rest (2)** and **Linisher Tool Rest Lever (15)** threaded bolt into the inner **Linisher Side Cover (3)** threaded fastener (Fig.11).
3. Secure the **Linishing/Sanding Tool Rest (2)** in place using the **Linisher Tool Rest Lever (15)**. Do not fully tighten until the final adjustments have been made (Fig.12).
4. Adjust the **Linishing/Sanding Tool Rest (2)** so that the distance between the **Linisher/Sanding Belt (1)** and the **Linishing/Sanding Tool Rest (2)** is as small as possible and does not exceed 2 mm. Tighten the **Linisher Tool Rest Lever (15)** (Fig. 13).

Fitting the Grinding Wheel Tool Rest (8) (Fig. 14 - Fig 17)

1. Align the **Grinding Wheel Tool Rest (8)**, with the adjustment knob hole and insert the **Grinding Tool Rest Knob (7)** (Fig.14&15).
2. Secure the **Grinding Wheel Tool Rest (8)** to the **Inner Wheel Guard Cover** using the **Grinding Tool Rest Knob (7)**. Do not fully tighten until the final adjustments have been made (Fig.16).
3. Adjust the **Grinding Wheel Tool Rest (8)** so that the distance between the **Grinding Wheel (9)** and the **Grinding Wheel Tool Rest (8)** is as small as possible and does not exceed 2mm (Fig.17).
4. Tighten the **Grinding Tool Rest Knob (7)**.

Note: Adjust the **Grinding Wheel Tool Rest (8)** periodically to compensate for wear on the **Grinding Wheel (9)**.

OPERATION

WARNING! Always observe the safety instructions and applicable regulations.



WARNING! To reduce the risk of serious personal injury, turn tool OFF wait until it comes to a complete stop and disconnect tool from power source before making any adjustments or removing/installing attachments or accessories. Be sure the ON/OFF switch is in the OFF position. An accidental start-up can cause injury.

ON/OFF Switch (6)

To reduce the risk of electrical shock, the use of a residual current device (R.C.D) [rated 30mA or less] is recommended (Not Included).

1. To switch ON the **Grinder/Linisher** press the GREEN "I" **ON button of the ON/OFF Switch (6)**.
2. After switching ON, wait for the **Grinder/Linisher** to reach its maximum speed of rotation. Only then should you begin **Grinding/Linishing**.
3. Press the RED "O" **OFF button of the ON/OFF Switch (6)** to switch OFF the **Grinder/Linisher**.

Grinding

1. Place the workpiece onto the **Grinding Wheel Tool Rest (8)**.
2. Slowly guide the workpiece towards the **Grinding Wheel (9)**, ensuring that the workpiece is at the desired angle when it makes contact with the **Grinding Wheel (9)**.

Note: Exert only moderate pressure on the workpiece so that it can be machined at the **Grinder/Linishers** constant speed.

Allow the **Grinding Wheel (9)** to do the work, excessive force will cause the **Grinding Wheel (9)** to slow down and even stop/ overload the motor.

3. Move the workpiece from side to side to produce an optimal grinding result. This will also ensure that the **Grinding Wheel (9)** will be evenly worn across the width of the **Grinding Wheel (9)** surface.

Note: Always allow the workpiece to cool down between extended grinding periods.

Linishing Belt Tracking (Fig. 18 - Fig 21)

Caution: Before use, it may be necessary to use the **Linisher Belt Tracking Knob (17)** to ensure the **Linishing/Sanding Belt (1)** tracks in the centre of the **Linishing Belt Side Cover (3)**.



WARNING: Failure to check the belt tracking could result in damage to the **Linishing/Sanding Belt (1)**. Damage to the **Linishing/Sanding Belt (1)**, due to false tracking of the **Linishing/Sanding Belt (1)**, is not covered by warranty.

1. Adjust the tracking of the **Linishing /Sanding Belt (1)** to ensure it is running central to **Linishing Belt Side Cover (3)**. To adjust the belt tracking, rotate the **Linisher Belt Tracking Knob (17)** clockwise or anti-clockwise to track the **Linishing/Sanding Belt (1)**, making sure the belt is running central to the **Linishing Belt Side Cover (3)** (Fig.18&19).
2. If the **Linishing/Sanding Belt (1)** wanders to the left or right onto the **Linishing Belt Side Cover (3)**, rotate the **Linisher Belt Tracking Knob (17)** clockwise or anti-clockwise to track the **Linishing/Sanding Belt (1)**, until the belt is running central to the **Linishing Belt Side Cover (3)** (Fig. 20&21).

Linishing Arm Angle Adjustment (Fig. 22 - Fig 24)

The angle of the **Linishing Arm** can be adjusted to suit your linishing/sanding requirements. The degree of angle can be adjusted as follows:

1. Using a 6mm hex key, loosen the **Linishing Arm Angle Adjustment Hex Bolt (14)** on the grinder body side of the linisher attachment, anti-clockwise until the linishing arm can be rotated up/down (Fig.22).
2. Rotate the Linishing Arm up or down, until it is positioned at your desired angle (Fig.23&24).
3. Tighten the 6 mm hex bolt clockwise until tight, to lock the linishing arm into your desired position (Fig.22).

Belt Linishing

1. Always hold the workpiece firmly while using the **Linishing/Sanding Belt (1)**. Do not exert excessive pressure.
2. The workpiece should be moved from side to side on the **Linishing/Sanding Belt (1)** as you sand it, to prevent the paper wearing on one side.

Note: Exert only moderate pressure on the workpiece so that it can be sanded at the **Grinder/Linishers** constant speed, instead of applying excessive pressure of your material to the **Linishing/Sanding Belt (1)**. High pressure will cause the drive unit to slow down and even stop/overload the motor.

Caution: If the **Grinding Wheel (9)** or **Linishing/Sanding Belt (1)** becomes jammed during operation, remove the workpiece and wait until the **Grinder/Linisher** reaches its constant speed.

Caution: Always ensure that you have a good secure grip of the material being sanded or linished.

MAINTENANCE

Changing the Grinding Wheel (9)

1. Remove the three and Phillips head bolts and nuts securing the **Grinder Wheel Cover (10)** using an 8mm spanner and Phillips head screwdriver (not supplied).
2. Remove the **Grinder Wheel Cover (10)**.
3. Remove the **Flange Nut** from the **Spindle** by rotating clockwise a 24mm spanner (not supplied).
4. Remove the **Outer Flange**, the **Packing Piece/Blotter Label Card** and the **Grinding Wheel (9)** from the **Spindle**.
5. Place the new **Grinding Wheel (9)** onto the **spindle**, ensuring that the **Grinding Wheel (9)** bore is the correct diameter.

Caution: Some replacement **Grinding wheels** may require bushing.

6. Replace the **Packing Piece/Blotter Label Card**, the **Outer Flange** and the **Flange Nut** on the **Spindle**.
7. Securely tighten the **Flange Nut** by rotating anti-clockwise, using a 24mm spanner (not supplied) (approx. torque: 6 Nm).
8. Replace the **Grinder Wheel Cover (10)**.
9. Replace the three Phillips head bolts and nuts securing the **Grinder Wheel Cover (10)** and securely tighten them.



WARNING! STAND WELL CLEAR OF THE GRINDER/LINISHER when switching ON.

DO NOT use a damaged Grinding Wheel (9).

10. Switch ON the **Grinder/Linisher** and let the **Grinder Wheel (9)** run with no load for one minute to check for wheel damage or cracks.

Changing the Linishing/Sanding Belt (1)



WARNING! Ensure the tool is disconnected from the power supply before cleaning or maintaining the appliance.

1. Remove the three screws securing the **Linishing Belt Side Cover (3)** using Phillips Head Screwdriver (not supplied).
- Note:** One of the screws has a plastic securing knob, located on the inner **Linishing Belt Side Cover (3)**.
2. Remove the **Linishing Belt Side Cover (3)**.
 3. Move the **Linishing Belt Tension Lever (16)** downwards towards the motor, to release tension of the **Linishing/Sanding Belt (1)**.
 4. Remove the **Linishing/Sanding Belt (1)**.
 5. Place a new **Linishing/Sanding Belt (1)** over the upper and lower rollers, making sure that the arrow on the inside of the **Linishing/Sanding Belt (1)** points in the same direction as the arrow on the **Linishing Belt Side Cover (3)**.
 6. Raise the **Linishing Belt Tension Lever (16)** to apply tension to the installed **Linishing/Sanding Belt (1)**.
 7. Adjust the tracking of the **Linishing/Sanding Belt (1)**, to ensure it is running central to the **Linishing Belt Side Cover (3)**.
 8. To adjust the belt tracking, slowly rotate the **Linisher Belt Tracking Knob (17)** clockwise or anti-clockwise, then slowly rotate the **Linishing/Sanding Belt (1)** by hand to track the **Linishing/Sanding Belt (1)**, making sure the belt is running central to the **Linishing Belt Side Cover (3)** (Fig.19, 20 & 21).
 9. If the belt wanders to the left or right of the **Linishing Belt Side Cover (3)**, continue to rotate the **Linisher Belt Tracking Knob (17)** clockwise or anti-clockwise to correctly rack the **Linishing/Sanding Belt (1)**, until the belt is running central to the **Linishing Belt Side Cover (3)** (Fig.19, 20 & 21).
 10. Replace the **Linishing Belt Side Cover (3)** screws & tighten the three screws & plastic securing knob.

Lubrication

Your **Grinder/Linisher** requires no additional lubrication.

Cleaning

WARNING: Blow debris and dust out of the main housing with dry air as often as debris is seen collecting in and around the air vents, safety guards.

Wear approved eye protection and approved dust mask when performing this procedure.

WARNING: Never use solvents or other harsh chemicals for cleaning the non-metallic parts of the tool. These chemicals may weaken the materials used in these parts. Use a cloth dampened only with water and mild soap.

Never let any liquid get inside the tool; never immerse any part of the tool into a liquid. Keep the ventilation slots clear and regularly clean the housing with a soft cloth.

IMPORTANT!

If the **Grinder/Linisher** still fails to operate correctly after you have carried out the above operations, or in the event of anomalies other than those described above, contact Kincrome Customer Service on 1300 657 528 for assistance.

Spare Parts

For a full list of available spare parts for this item visit the Kincrome website www.kincrome.com.au or alternatively contact Kincrome Customer Service on 1300 657 528 for assistance.

TROUBLE SHOOTING

PROBLEM	CAUSES	SOLUTIONS
Excessive Vibration	1. Grinding Wheel (9) Damage 2. Grinder spindle damaged 3. Grinding Wheel (9) loose flanges 4. Grinder/Linisher not fastened to the bench grinder stand or work bench 5. Grinding Wheel (9) has the incorrect size bore	1. Check for damage of the Grinding Wheel (9) 2. Ensure the Grinder shaft is not damaged 3. Check the tightening of the Grinding Wheel (9) flanges 4. Fasten the Grinder/Linisher to a workbench or bench grinder stand 5. Ensure the correct bushes are used in the Grinding Wheel (9) bore
Linishing/Sanding Belt (1) Not Tracking Straight	1. Belt Tracking not aligned correctly 2. Damage to the upper and/or lower roller	1. Re-adjust Linishing/Sanding Belt (1) tracking, as instructed page 6 2. Contact Kincrome Customer Service
Uneven Grinding Wheel (9) Surface.	1. Grinding Wheel (9) worn out of square	1. Dress the Grinding Wheel (9) with a wheel dresser (not supplied) 2. Replace Grinding Wheel (9)
Linishing/Sanding Belt (1) Slipping	1. Linisher Belt Tensioner Lever (16) not fully engaged 2. Lower Linishing Sanding Belt roller worn 3. Incorrect Linishing/Sanding Belt (1)	1. Ensure that Linisher Belt Tensioner Lever (16) is fully extended 2. Replace the Lower Linishing Belt Roller 3. Replace the Linishing/Sanding Belt (1) 4. Ensure the correct size Linishing/Sanding Belt (1) is used

CONTACT INFORMATION**Australian Office Contact Details**

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MONTH
WARRANTY**

Warranty given by Kincrome Australia Pty Ltd of 3 Lakeview Drive, Caribbean Park, Scoresby, Victoria (Tel 1300 657 528). The applicable warranty period (12 months) commences on the date that the product is purchased. If this product has materials or workmanship defects (other than defects caused by abnormal or non warranted use) you can, at your cost, send the product to place of purchase, an authorised Kincrome service agent or one of Kincromes addresses for repair or replacement. Your rights under this warranty are in addition to any other rights you have under the Australian Consumer Law or other applicable laws. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure. For further details please visit www.kincrome.com.au or call us. Due to minor changes in design or manufacture, the product you purchase may sometimes differ from the one shown on the packaging.



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